

# Mil-Comm Products Company, Inc.

2 Carlton Ave, E. Rutherford, NJ 07073  
(201) 935-8561 FAX: (201) 935-6059

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## Mixing Instructions

### Blending TW-25B with Isopropyl Alcohol (TW25B-CX)

The following procedure describes how to blend a "20 parts" (roughly 20%) ratio of TW-25B grease and pure (91% or higher) Isopropyl Alcohol.

#### WARNING

Use only 91% or higher Isopropyl Alcohol. Lower concentrations are available, but their water content is too high for use in this application, and will adversely affect evenness of application and evaporation rate.

#### Mixture ratio:

TW-25B (weight ounces)	91% Isopropyl Alcohol (fluid ounces)
2	16
4	32

#### Directions:

1. Pour off half the volume of the bottled alcohol into a clean container. Set this aside for use in the Step 4.
2. Put the appropriate amount of TW-25B (as above) into the half full bottle of alcohol and tighten bottle cap.
3. Vigorously shake the contents until all the TW-25B is thoroughly mixed and blended. This may take a few minutes.
4. Once all the TW-25B is in suspension, fill the bottle to the top with the alcohol that you had set aside in Step 1.
5. Replace the original cap with the pump dispenser and shake gently. When the suspension is even, it is ready to use. Adjust the pump dispenser for the desired stream or mist rate.

Shake gently before each dispensing event.

**Note:** After the initial mixture has been made, all that is required to maintain the optimum suspension is a gentle shake before each spray. If the suspension shows some separation, shake it a little more vigorously.